

BALANCELL®

INTELLIGENT ENERGY STORAGE



MODEL P00015

Voltage: 52V
Energy: 14.4kW
Capacity: 277Ah

Battery Specifications and Accountability

Nominal Energy | 14.4kWh | Voltage | 52V | Nominal Amp Hours | 277Ah | Model Number | P15

| | |
|--------------------------|---|
| Real Amp hour Capacity | This is viewable and measurable in the battery history for every discharge throughout lifetime |
| History and Data Logging | All data is recorded for every minute up to 30 years internally (and sent to gateway if online) |
| Energy Output Logging | The Total Energy Output in kWh, or total lifetime operating hours are all recorded, and visible online |
| Warranty | Energy output: 28 000 kWh Calendar time - 5 yrs Operating Hours - 20 000 hrs - If matched to machine |
| End of Warranty | Battery capacity at 80% or more of full nominal capacity |
| Battery Cycle Life | Unlimited cycles up until the total energy output or Calendar time, whichever comes first (100% Depth of Discharge allowed) |
| Recycling - End of Life | EnviroServe - Our partner recycling company |

Discharge Limits (Voltage & Current)

| | Battery | Protection | Notes |
|--|---------|------------|---|
| Continuous Discharge Current | 270A | | 1C continuous |
| Surge Discharge Current - 30 Seconds | 800A | | 3C transient. Typically repeated for every lift or peak load |
| Electronic Current Trip Limit - Analogue | | 1000A | If the electronic current limit option is enabled - NOTE 1* |
| Electronic trip Retry Time - Analogue | | - | Time taken after current trip to retry connection |
| Pre-Charge Current Limit - NOTE 1* | | 1000A | Automatically provided if electronic current limit is enabled |
| Electronic Overload - Digital | | | Optional with either, I ² t, max current, or Custom profiles |
| Internal Battery Fuse | 400A | | I ² t = 610 000 As |
| Minimum Battery Voltage | 47.2V | | Battery will cut out here, regardless of indicated SOC |
| ABSOLUTE Minimum Battery Voltage | | 43.4V | Internal electronics Disabled! Please see battery protection |

NOTE 1*. Electronic current limit is optional and adjustable between 500-1000A. It will act as a automatic pre-charge for connection to inverters. For motive applications, in particular old lead machines, pre-charge or current limit prevents startup, and not desirable.

Charge Limits - (and charger settings)

| | | |
|--------------------------------------|-------|--|
| Maximum Continuous Charging Current | 200A | Preferred range is 130A to 200A, set for constant current CC |
| End of Charge Voltage | 56V | 55.6V to 56.0V max set as endpoint CV voltage |
| Balancing Charge Voltage or Current | 56.2V | 56.0V-56.3V OR charge at constant current (CC) of 400mA |
| Charger Voltage Range | 48V | Charger voltage must be within normal 48V limits |
| Battery Maximum Voltage Self Cut Out | 56.4V | Battery will cutout, preventing further charging, NOTE 3* |
| Peak Transient Charger Voltage | 100V | *Peak transient voltage after battery self disconnects |
| Charger Lead Inductive Energy | 75J | NOTE 4*. However, Typical 2m length lead installations are of no concern |

NOTE 3*. If battery self cuts out from over voltage it will still be available for discharge through reverse diode.

NOTE 4*. This is the maximum charger lead Inductive energy battery cutout can absorb ($1/2 I^2 L < 75J$).

Operating SOC and Temperature

| | Minimum | Maximum | Notes |
|-------------------------|---------|---------|---|
| Usable SOC Range | 0% | 100% | NOTE! battery Cutout can be configured from 0 - 25% |
| Recommended SOC Range | 10% | 100% | Preferred good practice to prevent cut out while in use |
| Storage SOC | 20% | 100% | NOTE! Battery should be fully charged before Storage |
| SOC Accuracy | -0.1% | +0.1% | Typical accuracy in normal daily use |
| SOC Daily Drift | -0.1% | +0.1% | Daily Drift while not in use. Will reset at Top or bottom of charge |
| Charging Temperature | 5°C | 55°C | Battery cuts out at beyond these. Preferred range 10°C - 45°C |
| Discharging Temperature | -15°C | 55°C | Battery cuts out at beyond these. Preferred range 10°C - 45°C |
| Storage Temperature | 0°C | 25°C | Preferred for optimum lifetime is 5-10°C |

Protection

Individual Cell

Battery Level

| | | |
|---------------------|---|--|
| Over Voltage | Digital | Analogue and Secondary Digital cutout |
| Over Discharge | Digital | Digital SOC and Digital under voltage |
| Deep Over Discharge | | Analogue cut out of internal electronics to prevent further discharge. NOTE 1* |
| Over Temperature | Digital | Digital and Secondary Analogue |
| Under Temperature | Digital | Digital |
| Charge Rate | Digital | Digital |
| Short Circuit 1* | Optional* - Analogue electronic protection, 40ns response time, with automatic hiccup retry | |
| Short Circuit 2 | Fuse is always installed on all batteries | |

NOTE 1*. When the internal electronics are disabled, the battery enters a dormant state. In this state the battery will be inactive, not connected and not available for normal recharge or use. It can be recharged but it MUST be recharged with a constant current that must not exceed 500mA (450mA preferred) and voltage less than 65V (e.g. Balancell hockey PUK charger). If left for more than 6 months in this dormant state, then it should NOT be recharged and battery needs to be returned for a service and cell checkup.

Mechanical Design

Length - 636 mm | Width - 186 mm | Height - 302 mm | Mass - 52 kg

Specific (Gravimetric) Energy Density - 135 Wh/kg | Volumetric Energy Density - 211 Wh/l

Cell Insulation - Standard with Additional PET 300 micron cover added to all cells for safety and vibration tolerance

Cell Compression - ~3000N | G-shock tolerance - > 5 times IEC 61485 | Environmental - IP61

Interlinks, Cell to Cell, Cell to Terminal: Flexible laminated tin plated copper

Communication Options

| | | |
|--------|--|--------------------|
| GSM | Global sim with lifetime connectivity (15yrs), Standard on Industrial Motive Batteries | (2G, 3G or NB-IoT) |
| Serial | RS232 standard, (default connection to SOC display), RS485 converter optional | Isolated to 1000V |
| CANbus | CANOpen standard, 5V@200mA available, OEM comms on request, MODBUS optional | Isolated to 2500V |
| Wifi | Standard | |

Certification and Standards

| | | |
|---------------------------------------|-----|--|
| Cell Certifications | GB | Certified to - GB31484, GB31485, GB31486, UL1973, MSDS UN38.3 |
| Cell Manufacturing | ISO | Certified to - ISO9001, ISO14001, TS16949 |
| Battery Manufacturing | ISO | In process - ISO9001 certification |
| Battery Electromagnetic Compatibility | CE | Certified to - EN 301 489-1: V2.2.3, EN 301 489-52: V1.1.0, EN / IEC 61326-1 |
| Battery Standards | IEC | Designed to meet - IEC 62485-6, IEC 63056, IEC 61619, IEC 62660-2 |
| Battery Standards | UL | Designed to meet - UL 2580 |

Ancillaries

| | |
|------------------------------------|---|
| OLED SoC% Display | 0-100%, Error msgs, Power & Charging LEDs. Configurable Buzzer at low SOC |
| Fast Charge Safety Disconnect Plug | Fast charging point safety forklift disconnect to prevent driving away with charger connected |
| 3P Charger | 9kW - 26V, 39V, 52V |
| 1P Charger | 3kW - 26V, 39V, 52V |
| Hockey PUK Charger | 400mA CC, For float charging, balancing, and recovery from a deep discharge dormant state |